



## **780 SERIES**

### **STANDARD BI-FOLD TRACK & HARDWARE INSTALLATION INSTRUCTIONS (Side Opening)**

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USE WITH 1" TO 1 3/4" DOORS WEIGHING UP TO 50 LBS.  
This hardware is used in conjunction with our 780 track and it is recommended for 2-door or 4-door openings.

*\*Before starting, make sure that your doors are hinged correctly for the application of your choice (See our hinge installations for further details).*

**Step 1**

Check the top and bottom of your door to verify if your doors have holes for top and bottom-pivots. If not, drill a 3/8" diameter hole 1 3/4" deep and 1 1/8" from the edge of the door at the top and bottom. The holes should be drilled on the pivoting (jamb) side.. The lead door will also need a hole at the top for the guide roller. The measurement will be the same for installing the guide roller.

**Step 2**

Press or lightly tap the 701 top-pivot (jamb side) and the 702 guide roller (lead side) into the holes on the top of the door until it reaches the shoulder of the nylon sleeve. Repeat this step for the 755 bottom pivot and placing it into the hole in the bottom of the door.

**Step 3**

Mount the track to the header using the #8 x 1 1/4" screws provided. The track should be recessed a minimum of 1 1/2" from the front of the opening to the center of the track.

**Step 4**

Mount the 756 jamb bracket to the floor and wall using the #6 x 3/4" screws. Mount this bracket on the pivoting (jamb) side of the door making sure that you get the nylon hole in the 775 track bracket and the square hole that is recessed in the nylon portion of the 756 jamb bracket plumb with each other.

**Step 5**

Now you are ready to install the doors. Install the doors by lifting the door and inserting the top pivot into the 775 track brackets nylon hole pushing upward so that the 701 top-pivot spring is collapsed. Once you have collapsed the spring, pivot the door inward placing the bottom-pivot into the square hole in the 756 jamb bracket nylon.

**Step 6**

Once the door is mounted on the pivoting side, you will now collapse the spring in the 702 guide roller and rotate the door until the guide roller is aligned with the track. Once you release the roller it will spring upward into the track.

**Step 7**

Next, attach the 703 door pull. Install the pull in the center of the lead panel and approximately 36" from the floor, drilling a 1/8" diameter pilot hole before attaching it with the provided screw.

**Step 8**

For adjustment, loosen the screw in the 775 track bracket and the screw on the nylon portion of the 756 jamb bracket. This allows for the horizontal adjustment. Horizontally, the door must be at least 1/4" away from the jamb. Once you make this adjustment, re-

tighten the screws. For vertical adjustment the 755 bottom pivot is adjusted easily with your fingers.