



404 SERIES

BI-FOLD NON-MORTISE HINGE INSTALLATION INSTRUCTIONS

1. Prior to starting, place 2 doors or panels on their edge in the proper configuration that you would like them to hinge. You must make sure that when they are in the open position they are in the correct configuration.
2. Now you will attach the 3 hinges to the door edge with the supplied screws by placing the hinge flat on the door edge with approximately $\frac{1}{4}$ " between the doors to allow for the hinge pin. Make sure that the doors or panels are even at the top and bottom and make sure that the hinge pin sits against the corner of the doors. The first hinge should be placed in the center of the door or panel and the next 2 hinges should be placed approximately 10" from the ends.

Hinging Multiple Doors

3. If you are installing multiple doors or panels they must be assembled in an even amount (2,4,6,8 etc.). Complete step 1 and step 2 for every pair of doors. After attaching the hinges to each pair you will then combine the pairs by placing each pair of doors or panels with the hinge side down. Now, you should have 4 doors or panels on their edge. Attach the hinges to the center 2 doors or panels repeating steps 1 and 2. Complete these steps for every additional pair of doors or panels that you wish to attach.